

## Introduction

SealXpert™ PS102 Steel Repair Putty is a two component, ambient-temperature curing epoxy putty. It is a steel-filled putty suitable for a wide application range, convenient-to-use, non-sagging with high bond strength. SealXpert™ PS102 Steel Repair Putty can be machined after cured and it has good corrosion and chemical resistance.

## Typical Applications

Suitable for defect repairing and abrasion rebuilding for steel and iron casting parts, rolling parts, machining parts. Applicable to watercraft, harbour machine, automobile, mining machinery, etc. repairing.

## Typical Properties of Uncured Materials

Component A (Resin)	Typical Value Range
Appearance	Grey paste
Basic material	Modified Epoxy Resin
Specific gravity (g/cm <sup>3</sup> )	2.10 2.0 – 2.3

Component B (Hardener)	Typical Value Range
Appearance	Light yellow paste
Basic material	Epoxy modified amine
Specific gravity (g/cm <sup>3</sup> )	1.05 1.0 – 1.10

## Typical Properties of Mixed Materials

Appearance	Steel grey paste
Weight ratio (A : B)	9:1
Volume ratio (A : B)	4:1
Pot life (min)	40
(100g@25°C)	
Min. curing time at room temperature	
50%loading	8 hours
100%loading	24 hours

## Typical Properties of Cured Materials

Specific gravity	2.1 g/cm <sup>3</sup>
Hardness (Shore D)	80
Shear Strength	18 MPa
Compressive Strength (ASTM D695)	105 MPa
Working Temperature	-50-160°C

## Directions for Use:

**Cleaning and Preparation:** Prepare the repairing surface by grinding, filing or sand blasting. Remove oil and chemical (if any) from the surface.

**Mixing:** Mix component A (Resin) and Component B (Hardener) in accordance to the specified ratio and stir to ensure uniform mixture.

**Dispensing:** Dispense the repair putty onto the repairing surface with scraper, compress and compact to eliminate gaps and air bubbles.

**Cure:** Allow curing in accordance to the minimum curing time at room temperature before operation. If faster curing is required, heat up the surface slightly to shorten curing time.

**Note:** Higher temperature and mixing more of each components together will shorter the pot life. On the contrary, lower temperature and mixing less of each components will length the pot life. In the case of temperature below 10°C, it is recommended to preheat the repairing surface. In the case high temperature, reduce the mixture of each component to shorten curing time.

## General Information

Keep out of reach of children.

It is recommended to use at well ventilated place.

In case of contact with skin, wipe away, and rinse immediately with water. If contact with eyes, rinse immediately with water and visit a physician.

Please refer to the MSDS for more details

## Package

Item No.: PS102, 454grams/ set

Component A (Resin): 408grams/ container,

Component B (Hardener): 46grams/ container

## Storage

Stored in a cool and dry location in unopened containers at 8 to 28°C.

The product shelf life is 24 months.